
MEGA TAR EPOXY PAINT NO. 11585

Description:	It is a high build two component polyamide cured epoxy pigmented with selected type of coal tar.
Advantages:	<ul style="list-style-type: none"> • Very good adhesion. • Very good chemical and mechanical properties. • Anti corrosive paint.
Fields of application:	<ul style="list-style-type: none"> • Used as anti - corrosive paint for ship painting under water line, sewage works, water and oil tanks.
Color	Black & brown.
Finish	Eggshell.
Specific gravity:	1.20 ± 0.1 gm / cm ³
Solid by volume:	65 ± 3 % (approx.).
Theoretical spreading rate:	2.6 m ² / kg (at D.F.T 200 micron).
Wet film thickness:	300 microns.
dry film thickness:	200 microns.
Drying time:	<ul style="list-style-type: none"> • Surface: 12 hrs. (at 25°C & 60% R.H.). • Complete: 24 hrs. (at 25°C & 60% R.H.).
Time to recoat:	<ul style="list-style-type: none"> • Min.: 24 hrs (at 25°C & 60% R.H.). • Max.: no limit.
Shelf life:	12 months in its closed original cans at good stores in ideal conditions.
Thinner:	No. 10378 (PACHIN thinner).
Hardener:	PACHIN hardener 461.
Mixing ratio:	By weight: 8 (paint) : 1 (hardener).
Pot life:	12 hrs. (at 25°C & 60% R.H.).
Sand ability:	After 20 - 30 min.
Method of application:	<ul style="list-style-type: none"> • By airless spray: Volume of thinner: 0 - 5 % Nozzle orifice: 0.020" - 0.030" Nozzle pressure: 300 bar By brush and roller (for small areas) • Volume of thinner: 5 - 10 %
Surface preparation:	<ul style="list-style-type: none"> • For new steel blasting to Sa 2.5 and for repair and maintenance remove oils and greases by PACHIN thinner No. 10378 • Salts, dirties and greases are removed with high pressure fresh water and dried.