
PACHIN PRIMER NO. 48

Description:	It is an alkyd primer based on best and good types of alkyds and pigments.
Advantages:	<ul style="list-style-type: none"> • Anti - corrosive primer. • Fast drying. • Flow and easy to use. • Very high protection to the surface.
Fields of application:	<ul style="list-style-type: none"> • Used as a primer for metal buildings and structures. • Applied on steel water piping, tanks.
Color	Red.
Finish	Flat.
Specific gravity:	1.4 ± 0.1 gm / cm ³
Solid by volume:	50 ± 5 % (approx.).
Theoretical spreading rate:	6 - 7 m ² / kg (at D.F.T 50 micron).
Wet film thickness:	100 microns.
dry film thickness:	50 microns.
Drying time:	<ul style="list-style-type: none"> • Surface: 1 hr. (at 25°C & 60% R.H.). • Complete: 24 hrs. (at 25°C & 60% R.H.).
Time to recoat:	<ul style="list-style-type: none"> • Min.: 4 hrs. (at 25°C & 60% R.H.). • Max.: no limit.
Shelf life:	12 months in its closed original cans at good stores in ideal conditions.
Thinner:	No. 11500 (PACHIN thinner).
Method of application:	<ul style="list-style-type: none"> • By air spray Nozzle orifice : 1.8 - 2 mm Nozzle pressure : 3-4 bar Volume of thinner : 5-10 % • By brush and roller: (for small areas) Volume of thinner: 0 - 5 %
Surface preparation:	<ul style="list-style-type: none"> • The metal or substrate should be treated by sand blasting or steel brush to get a clean surface free from rust, oil and greases. • The primer should be stirred well before application and thinned to suitable viscosity.