
STOVING ENAMEL PAINT NO. 10622

Description:	It is a high quality STOVING enamel paint based on best performance pigments dispersed in a solution of non - yellowing alkyd resins.
Advantages:	<ul style="list-style-type: none"> • Excellent outdoor durability. • Excellent mechanical properties such as adhesion, hardness, impact resistance, flexibility and mar resistance. • High gloss appearance. • Excellent non - yellowing. • For interior and exterior uses. • Excellent weather resistance.
Fields of application:	<ul style="list-style-type: none"> • Used on different types of steel structures for outdoor and indoor uses.
Color	As PACHIN color shades.
Finish	High gloss.
Viscosity:	120 130 sec. per ford cup no.4 (DIN 53211).
Specific gravity:	1.058 ± 0.01 gm/ cm ³
Solid by volume:	52 %.
Solid by weight:	56 ± 1 %.
Theoretical spreading rate:	8 - 10 m ² / kg (at D.F.T 35 micron).
Wet film thickness:	100 - 80 microns.
dry film thickness:	30 - 40 microns.
Drying time:	30 min. (at 110 - 120 °C).
Shelf life:	6 months in its closed original cans at good stores in ideal conditions.
Thinner:	No. 10152 (PACHIN thinner).
Method of application:	<ul style="list-style-type: none"> • Apply the paint by compressed air or airless spray gun, then leave it for 5 - 10 min. at ambient temp. then at 110 - 120°C for 30 min. • Don't apply when the R.H exceeds 60% . • The min. temperature for application is 10°C.
Surface preparation:	<ul style="list-style-type: none"> • Surface should be free from rust, grease, oils.